



**Easy sharpening of drill bits from 3 to 13mm diameter, standard angle of 118°.**



## ***Drill sharpener BSG 220***

**The sharpening operation is controlled exactly by means of the movable carriage.**

This moves from left to right and also rotates the drill bit on its own axis. This operation yields the correct relief angle. The carriage is fitted with a feed screw for fine feed. A dressing stone, ensuring a sharp cutting surface, is also fitted.

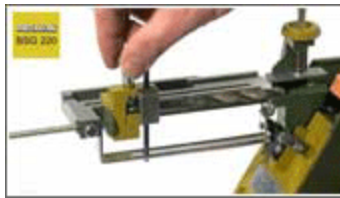
**Other technical data:**

230V, 85W. Corundum grinding disc size 50 x 13mm. ABS housing with fixing holes. Weight 1.7kg. An easy to understand operating manual and replacement disc accompany the unit.

**NO 21 200**



See us on YouTube!



Video BSG 220

**Note:**

Operating the Drill sharpener BSG 220 is quite simple. Also untrained users will be able to re-sharpen spiral drills according to DIN. In order to obtain satisfactory results though, it is important to study the product manual attentively before working with this machine. Starting without reading these relevant instructions, one will not be able to achieve the expected precision.



Dressing the stone.

**Adapters for sharpening of small drill bits**

These adapters extend the BSG 220's range to cover 1.5 - 3mm. One each adapter for sizes 1.5 - 1.6 - 2 - 2.4 - 2.5 and 3mm. Neatly packed in a wooden box with sliding lid.

**NO 21 232**



**Replacement spare discs for BSG 220 (50 x 13mm)**

**Corundum (grade N)**

With 12.7mm bore.

**NO 28 308**



**Silicon carbide**

With 12.7mm bore. Soft compound for very hard materials.

**NO 28 310**

