



**Converts your lathe PD 250/E or PD 400 into a complete machining centre.**



**Note:** The lathe depicted here is not included in the scope of delivery.

## ***Mill/drill head PF 250/BL***

Includes column ( $\varnothing$  35 x 400mm), mounting bracket and fastening screws (the PD 250/E and PD 400 already come with a plane-milled surface). The lathe's top slide is replaced with the table (supplied) of 110 x 70mm, with 3 T-slots. The lathe now functions as a compound table, with X-Y travel being longitudinally and cross-wise respectively. The mill/drill head is identical to the miller FF 250/BL. Three collets of sizes 6 - 8 and 10mm are included.

**NO 24 112**



See us on YouTube!

**Multiple range collet type ER-16 (DIN ISO 15488)**

For FF 250/BL and PF 250/BL. One of each Ø 2,4 - 3 - 3,2 - 4 and 5mm. Supplied in a wooden box with sliding lid.

**NO 24 146**

**Fine feed for accurate adjustments during milling**

For FF 250/BL und PF 250/BL. Quick and easy to install. The clutch system enables feed via either the drill handle or the handwheel. The handwheel has 0.025 graduations and may be set to zero. 1 division = 0.05mm.

**NO 24 140**