PROXXON

**MICROMOT System**

*Compatible with MF 70/CNC-ready, FF 500/BL-CNC-ready and for universal use.*





# CNC-Control Unit CU 4

**For operating CNC lathes and milling machines with up to four axes. Ready for use, powerful and safe.**

Free choice of CNC-software: e.g. MACH3/4 (milling or turning), Estlcam (milling) may be used for operation via parallel-port (if necessary with use of LPT-adaptor). Four powerful micro step drivers (norm-interface SUB-D 9-pole) always provide enough energy for any machining processes. One feedback signal (e. g. limit switch) each for each axis.
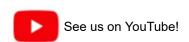
Switching relay for 230V-outlet (IEC-socket and protective contact socket) for spindle powering or special functions up to 2,500W.

Solid main housing made of 1.2mm steel plates (powder-coated) with large grooved rubber mat for tool storage.

**Technical data:**
230V. 50/60Hz. Dimensions 330 x 300mm. Height 100mm. Weight approx. 4.5kg. Insulated to class 1.

**NO 24 900**

See us on YouTube!

**Initialization files for PROXXON milling machines**

With INI files, machine-specific parameters can be quickly and easily read into the software.

INI files are available for download for the CNC software listed below.

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| Software | MF 70/CNC-ready<br>NO 27 112 | FF 500/BL-CNC-ready<br>NO 24 364 |
| --- | --- | --- |
| Estlcam | Download | Download |
| Beamicon | Download | Download |